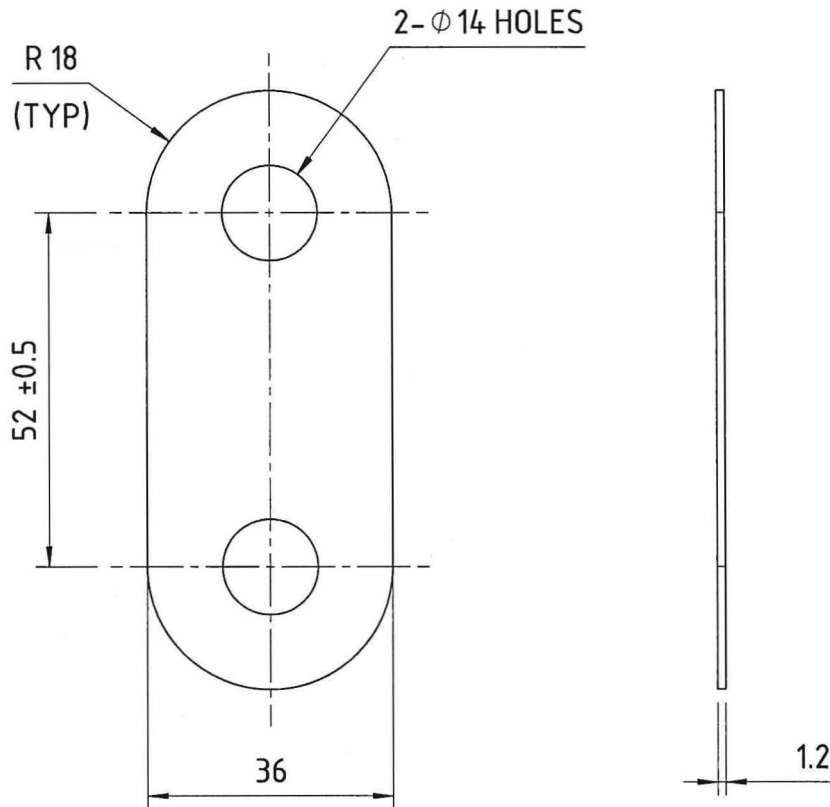


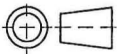


MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	MOCKUP/PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UN CONTROLLED COPY

NOTE:-

1.PART SHALL BE ZINC PLATED AS PER SERVICE GRADE No.2 OF IS:1573-86
AND CHROMATE PASSIVATED TO COLOUR IRIDESCENT YELLOW

N6			C100603120					88x36x1.2THK					
N7	SL.No.	QTY	PART / STOCK No.			DESCRIPTION				SIZE (mm)		COMPANY STD./I.S	Wt. (Kg)
N8										MATERIAL			
N9								PRODUCT	BMRCL METRO CARS				
N10								REF DRG					
N11								MATERIAL	IS:513-94, Gr.-0				
N12								HEAT TREAT.		APPD	MS		5/9/19
GRADE No.								SURFACE TREAT.		REVD	DB		4/9/19
VALUE								TITLE		CHKD	JC		4/9/19
SYMBOL								WASHER LOCKING-B		DRWN	ILYAS		3/9/19
								ARBA		SCALE		SHEET	Wt.(kg)
										1:1		1 OF 1	0.02
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	DRG No.				ALT
									 beml BEML LIMITED		926-83213		
NEW FRONTIERS. NEW DREAMS													